

## TECHNICAL DATA SHEET ABS EGGE BAND

Extruded ABS laminate, could be printed and embossed. A primer on back side allows the adhesion with all glues for wood industry.



### TECHNICAL CHARACTERISTICS

WIDTH	Rolls from 12mm
THICKNESS	From 0,50mm to 2,5mm
SURFACE EMBOSSING	Matt or embossed
GLOSS 60°	According the structure +/-3 gloss
LENGHT TOLERANCE	+/- 3%
WIDTH TOLERANCE	-0/+0,5mm
FORMALDHEYDE EMISSION	It doesn't contain formaldehyde
PLAIN COLORS	DE ≤ 1,5
PRINTED COLORS	Matchable with reference sample (normally first production)



### GLUEING

Edgeband backside is treated with a specific primer that allows good glueing with most of common glues used in wood industry (EVA hot melt, polyolefinic and polyurethanic glues). Is anyhow suggested to carry out preliminary test for compatibility.

For optimal adhesion, please refer to the conditions suggested on glue manufacturer data sheets. In particular ensure that the temperature both of the panel and the edge is never lower than 18°C.

Good storage conditions (cool and dry warehouse without exposure to direct sunlight and sudden temperature changes) will ensure the preservation of primer performance for a period of at least 12 months.



### CLEANING AND CARE

Edge band surface is protected by a clear lacquer that allows good scratch stain and cleaning agents resistance.

For cleaning use common detergent for domestic surfaces. It is suggested to avoid using of spray products directly on the surface as this can leave halos; it is preferred to apply the detergent on a soft damp cloth, clean and then rinse it. Avoid to use abrasive products, bleach or highly chlorate matters, acids.